Lubricate the riv-nut tool using fresh motor oil for lubricant and clean thread threads with brake cleaner after installed on vehicle.

Apply 23Nm +/- 1.9Nm of torque to the riv-nut tool. If a torque wrench is not available rotate the riv-nut tool for 3.5 turns +/- 0.25 turn to ensure riv-nut is fully collapsed.

Important: Upon installation riv-nut flange should be flat and tight to the sheet metal. Riv-nut should not have any slack.

Caution: Use riv-nut tool part 82312003 to properly install riv-nuts. Do not use any other method to collapse riv-nuts.

Re-lubricate the riv-nut tool before installing every rivnut.

**WARNING:** This side step reduces your vehicle's ground clearance. It is not intended for off-road use.

La advertencia: Este pasillo reduce el espacio libre del suelo de su vehículo. No es pensado para el uso todoterreno.

Avertissement : Cette échelle latérale réduit le dégagement du sol de votre véhicule. Il n'est pas vu pour l'usage tout-terrain.

Cautions:
- Chrome Cleaner: Excellent chrome and surfaces cleaner. Ideally suited for all bright metals. Specifically formulated for use on surfaces that are exposed to weather or water. Part No. 04310013
- Glass: Le Nettoyant chromé - Un agent excellent pour le nettoyage des chaînes de taches. Idéal pour les surfaces brillantes. Formulé pour l'usage sur les surfaces qui sont exposées aux éléments. Part No. 04310013
- 13mm 10mm: Torque Specs

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Lubricate the riv-nut tool using fresh motor oil for lubricant and clean riv-nut threads with brake cleaner after installed on vehicle.

Apply 25Nm +/- 2N.m of torque to the riv-nut tool. If a torque wrench is not available, rotate the riv-nut tool for 3.5 turns +/- 0.25 turn to ensure riv-nut is fully collapsed.

Important: Upon installation riv-nut flange should be flat and tight to the sheet metal. Riv-nut should not have any slack.

Caution: Use riv-nut tool part #82212003 to properly install riv-nuts. Do not use any other method to collapse riv-nuts.

Re-lubricate the riv-nut tool before installing every rivnut.

Warning: This side step reduces your vehicle’s ground clearance. It is not intended for off-road use.

La advertencia: Este paso del lado reduce el espacio libre del suelo de su vehículo. No es pensado para el uso todoterreno.

Avertissement: Cette échelle latérale réduit le dégagement du sol de votre véhicule. Il n’est pas voulu pour l’usage tout-terrain.

Cara: Chrome Cleaner - Excellent chrome surfaces cleaner. Ideally suited for all bright metals. Specifically formulated for use on surfaces that are exposed to weather or water. Part No. 04319013

Soin : Le Nettoyant chromé – le chrome Excellent appareil de nettoyage idéalement adapté pour tous les métaux brillants. En particulier formulé pour l’usage sur les surfaces qui sont exposées pour l’eau ou les temps. Part No. 04319013

El cuidado: Cromo Limpiador – Excelente Limpiador de superficies de cromo, idealmente convencido para todos los metales brillantes. Especificamente formuado para el uso en superficies que son expuestas de capar o regar. Part No. 04319013