Check the bolt pack for the correct number of fasteners as indicated on the I-sheet.
If model year is 2008-2012 proceed to step 3. If model year is 2013 or newer proceed to step 9.
Ensure rivnuts are fully seated.
Using 2 M8 fasteners (item B) loose assemble the bracket removed in step 3 and mark the drill locations in the pinch weld. All measurements will be taken from the rear most edge of the rear slot on the upper part of the bracket to the center of the corresponding rivnut.

**Measurements:**
- Front Bracket (Quad, Crew, Mega & Regular) = 18mm
- Center Bracket (Quad, Crew & Mega) = 24mm
- Rear Bracket (Quad, Crew & Mega) = 12mm
- Rear Bracket (Regular) = 15mm

Repeat step 5 for all remaining bracket locations on the left and right hand side of the vehicle.
Align the holes in the pinch weld with the lower bracket holes. Make sure the rivnuts are visible through the slots on the upper portion of the bracket. No center bracket on Regular vehicle.