A U bolt must be inserted into the two mounting holes so that the short end of U bolt coming out of the front hole.

1. Short Side

2. 2x 40 ±5 ft.-lbs. (54 ±5 Nm)

3. 40 ±5 ft.-lbs. (54 ±5 Nm)

4. 5 ft.-lbs. (54 Nm)