Assemble fan blade to viscous fan drive. Tighten mounting bolts to 27 N.m (20 ft-lbs.) torque.

NOTE: The viscous drive and the mechanical fan MUST be installed as an assembly as shown in step #2.

Thread the fan and fan drive onto the water pump pulley, and tighten nut using special tool 6958 spanner wrench and 8346 adapters.